



# **Technical Data Sheet**

## **Scapa 3824**

Polyethylene Single Sided Foam Tape white, weather-seal

## **DESCRIPTION**

Scapa 3824 is primarily a foam compression sealant. The product is white. The foam is predominantly closed celled. A rubber pressure sensitive adhesive is coated on one side, and the product has a polyethylene fixed liner on the other non-adhesive face. Scapa 3824 will act as a weather-seal and air/dust seal when compressed.

## **APPLICATIONS**

- Forms a compression weather-seal.
- For preventing electrolytic corrosion.
- For cushioning.
- Forms a compression air / dust seal.
- For gap filling.
- For anti-slip mounting.

## **PRODUCT BENEFITS**

- Minimum 20% compression required to effect a weather-seal.
- Service temperature: -30°C to +80°C.
- Application temperature: +10°C to +40°C.
- Shelf life of 1 year.
- Coated on one side with a high quality pressure sensitive synthetic hot melt rubber adhesive.
- Good resistance to dilute acids and alkalis.
- Resistance to abrasion, corrosion and moisture.
- Suitable for indoor environments.
- No known hazards associated with this product.
- Pre-determined dimensional sealant reduces waste.
- Clean to use.
- Clean edge finish.



Care should be taken in selecting the most suitable quality for each application. Advice is available, but final responsibility remains with the customer.

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#### Contact

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Accreditation:

Conforms to European Directive 2000/53 EC (lead, chromium VI, mercury, cadmium free).

Fire rated to DIN 4102 part 1, B3

## **TECHNICAL PROPERTIES**

Technical Property	Nominal Value	Unit	Test Method
10 Minute 180° Peel Adhesion	5	N/25mm	Scapa F9
Compression Deflection After 1 Minute	2.5	Ncm- <sup>2</sup>	Scapa F4
Force To Compress By 30 %	3.0	Ncm- <sup>2</sup>	Scapa F4
Shore Hardness (OO) Scale	55	"00"	Scapa F16
Thermal Conductivity (k)	0.052	Wm- <sup>1</sup> K- <sup>1</sup>	Lee's Disc

### STANDARD PRESENTATIONS

Formats: Logs; Rolls; Die Cuts; Spools

Core: 76mm plastic

• Thickness: 1.0; 2.0; 3.0; 10mm

Note:

Other thicknesses 4mm, 5mm, 6mm are available against non stocked MOQ's. Please enquire.

#### **RECOMMENDATIONS**

Surfaces must be clean, dry, free from grease and dirt. Recommended cleaning agent is Propan-2-ol, {IPA}. Please note manufacturer's safety instructions should be followed and customers are recommended to ensure compatibility of the solvent with their substrate. Ideal bonding substrates are those which are: clean, dry, flat, smooth, dust free & non-porous Low temperatures may increase the risk of condensation, reducing the tack of the product. Life expectancy will vary with temperature and humidity. Product may be applied by hand direct from a roll applying even pressure. Customers are recommended to make their own assessment of our products under their own conditions, for their own requirements.



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